

Date: Tuesday, 1/23/2007 7:32:10 AM
 User: Kim.Johnston

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services	Drawing Name	: LUG
Job Number	: 30384		
Estimate Number	: 10271		
P.O. Number	: N/A	Part Number	: D2561
This Issue	: 1/23/2007	S.O. No.	: N/A
Prsht Rev.	: NC	Drawing Number	: D2561 REV B
First Issue	: N/A	Project Number	: N/A
Previous Run	: 28800	Drawing Revision	: B
Written By	: <u>JL</u> <u>07.01.23</u>		
Checked & Approved By			
Comment	: Est C 00.05.19 Added inspect level 8 EC Est Rev:D Now on Waterjet 06-06-14 JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6B0250X06000	6061-T6 Bar .25" x 6.0"
Comment: Qty.: 0.3850 f(s)/Unit Total : 18.4817 f(s) Material: 6061-T6, or 5052-H34 6.00" x 0.25" Thick Batch: <u>M100351X</u> <u>ml 07 01 31</u> (48)		
2.0	WATER JET	FLOW WATER JET
Comment: FLOW WATER JET 1-Cut as per Dwg D2561 Dwg Rev: <u>B</u> <u>ml 07 01 31</u> (48) Prog Rev: <u>B</u>		
2-Deburr if necessary		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
<u>ml 07 01 31</u> (48)		
Comment: INSPECT PARTS AS THEY COME OFF MACHINE		
4.0	QC8	SECOND CHECK
<u>ml 07 01 31</u> (48)		
Comment: SECOND CHECK		
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
<u>ml 07 01 31</u> (48)		
Comment: SMALL & MEDIUM FAB RESOURCE 1 Deburr, no sharp edges		
<u>ml 07-02-12</u> (48)		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 07/02/13
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

P 1/21/12 (48)

7.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

1/21/12 (48)

Job Completion



U 87.62.12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	30384
Description: Lug Plate	Part Number:	D2561
Inspection Dwg: D2561 Rev: B		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	M.M.
Date:	07/01/31

Audited by:	<u>AB</u>
Date:	<u>07/02/05</u>

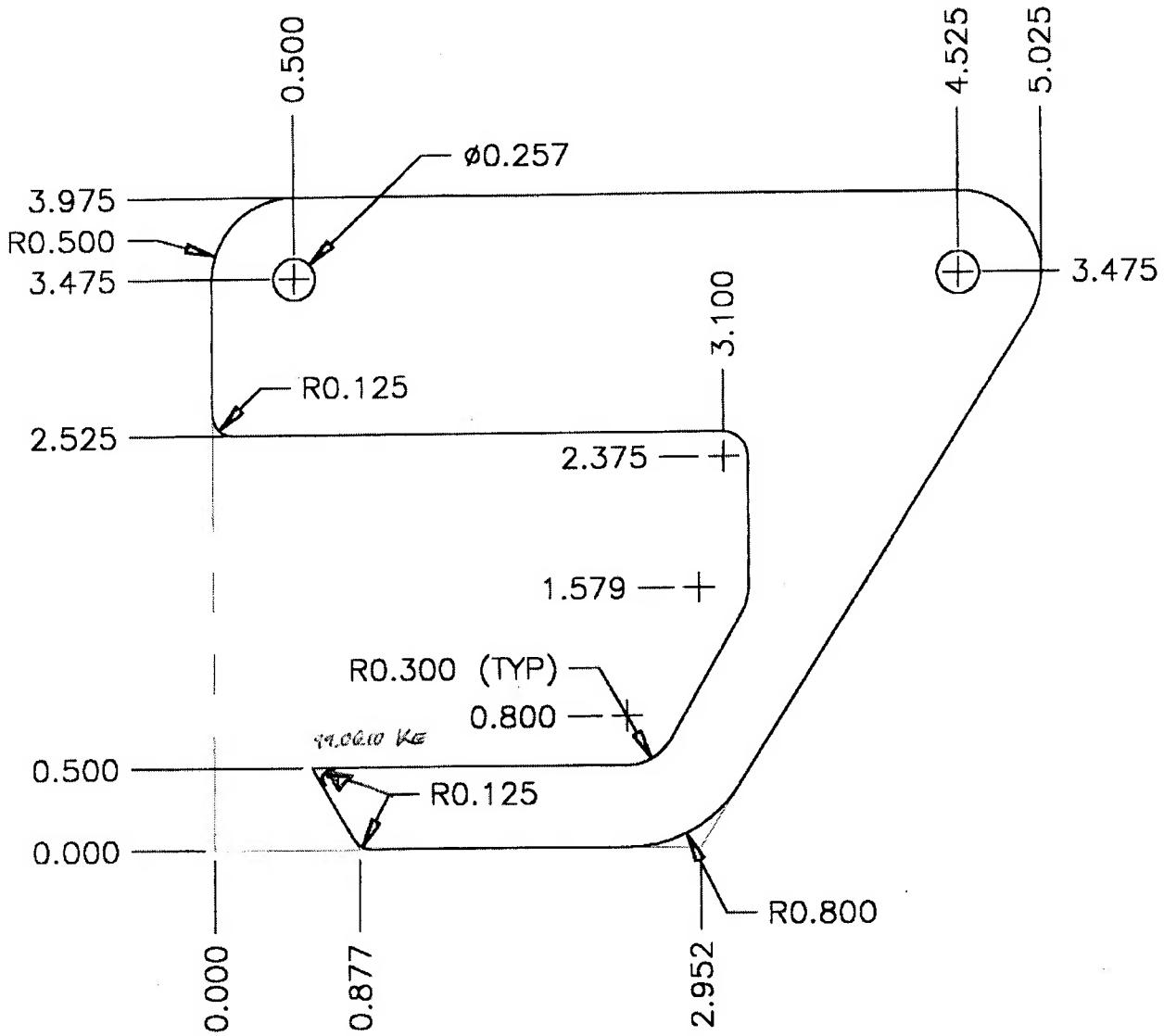
Prototype Approval:	N/A
Date:	N/A

Rev	Date	Change	Revised by	Approved
A	04.01.21	New Issue	KJ/RF	BB



DESIGN B WILLIAMS	DRAWN BY B WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED 	APPROVED 	DRAWING NO. D2561	REV. B SHEET 1 OF 1
DATE 96.04.26	TITLE LUG PLATE		SCALE 1:1

RELEASED
96 05 06



MATERIAL: 6061-T6 0.25 THICK
OR 6063-T6 0.25 THICK
OR 5052-H34 0.25 THICK

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 30384